

# Operating instructions SIMEAS-T

## SIEMENS

Electronic Design  
and Manufacturing Services



## Transducer with Auxiliary Power

for DC voltage or DC current

### 7KG6131

Compact unit for use on mounting rails

## Operating instructions



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## 2.1 Application range

SIMEAS transducers for DC current or DC voltage with auxiliary power convert the input current or the input voltage into load-independent DC output current or load-independent DC output voltage. As long as the maximum permissible limit is not exceeded, several appliances, such as recorders, indicators, telecontrol systems, computers or closed-loop controllers, can be connected and operated either directly or via remote connection. Input, output and the auxiliary power supply are safely separated from one another.

## 2.2 Performance features

- low price
- small dimensions
- short delivery times, standard types ex warehouse
- immunity to electromagnetic interference
- compliance with relevant national and international standards
- high quality, long life
- safe isolation with high test voltage
- high measuring accuracy
- powerful output signal circuits
- high plant safety and reliability

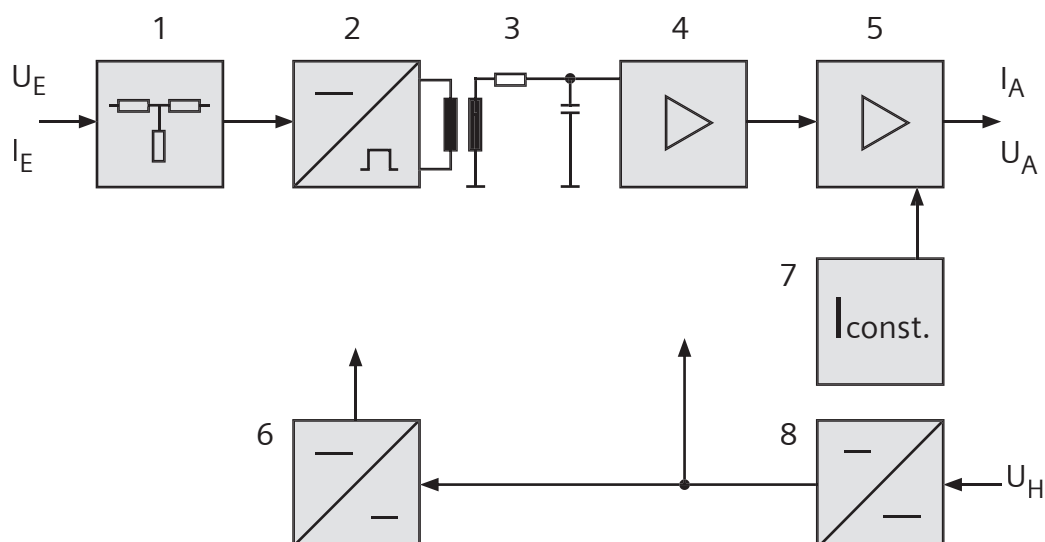
## 2.3 Working principle

Via resistors (1), the input voltage  $U_E$  is adapted to the pulse-pause-ratio voltage converter (2). The rectangular signal generated by this is transmitted via a transformer (3) to the output side, filtered and conditioned by the amplifier (4). The output amplifier (5) supplies a load-independent direct current  $I_A$  proportional to the input signal or a load-independent direct voltage  $U_A$ . Zero adjustment of the characteristic curve can be carried out with the reference current  $I_{const.}$ .

The auxiliary power isolator (6) generates the galvanically isolated supply voltage of the input circuit.

The auxiliary power  $U_{H\sim}$  or  $U_{H-}$  is converted into the internal supply voltages via an AC or DC voltage auxiliary power module (8).

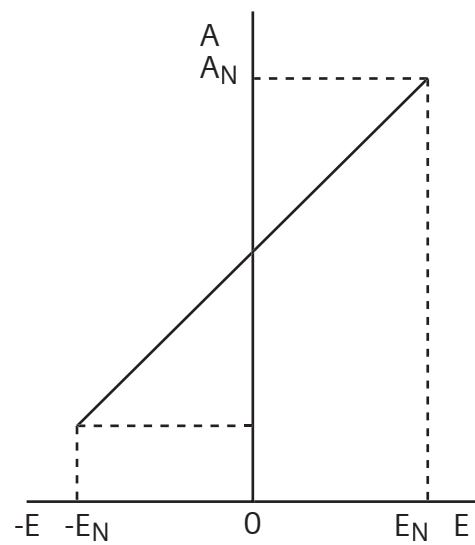
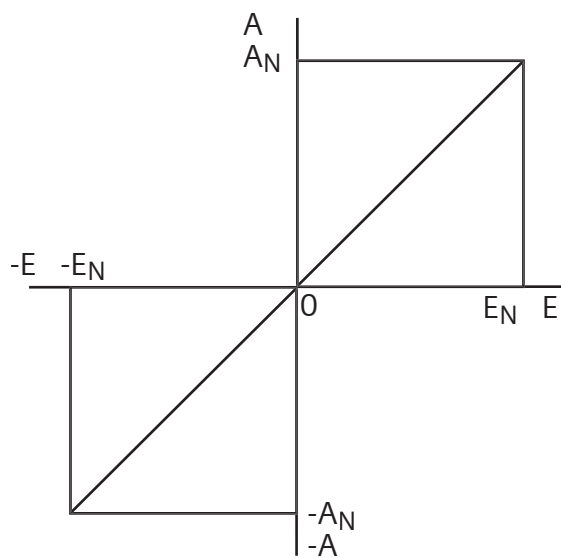
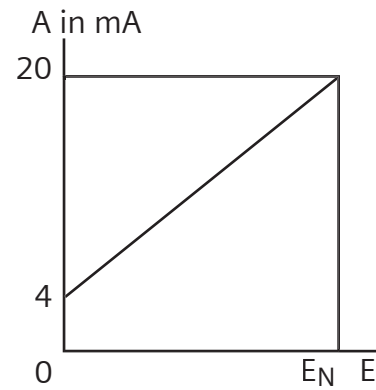
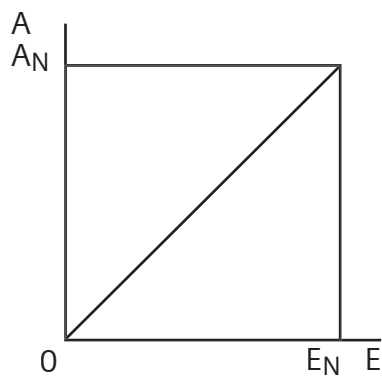
## 2.4 Overview circuit diagram



1. input voltage adaptation via resistors
2. pulse-pause-ratio voltage converter
3. transformer
4. amplifier
5. output amplifier
6. auxiliary power isolator
7. constant voltage source
8. auxiliary power module

## 2.5 Characteristic curves

### DC current and DC voltage



$A$  = output signal, DC (mA, V)  
 $A_N$  = nominal output signal  
 $E$  = input signal, DC (mA, V)  
 $E_N$  = nominal input signal

## 2.6 General remarks

These operating instructions include the information required for appropriate use of the products described therein. The document is addressed to technical personnel with special qualifications or know-how in the field of instrumentation and control engineering, in the following referred to as automation engineering.

Knowledge of and compliance with the safety notes and warnings described in this manual are a basic requirement for safe installation, commissioning, operation and maintenance of the product described. Only qualified personnel, as described below, have the required expert know-how to correctly interpret and apply the general safety notes and warnings in each specific case.

These operating instructions are part of the scope of delivery. In order to preserve the lucidity of the text, not all details of the various models have been included. Similarly, it is not possible to describe all possible installation, operation and maintenance procedures in this text. If further information is required or if special problems occur which are not sufficiently described in this document, please request the specific information from your local Siemens office or contact one of the departments listed on the back cover of this manual.

Furthermore, it should be noted that the contents of this product documentation are neither part of a previous or an existing agreement, commitment or legal relationship nor do they affect such a relationship in any way. All Siemens obligations derive from the respective sales contract, which also includes the complete and exclusive warranty agreement. This warranty agreement is neither extended nor restricted by any statements in this manual. The auxiliary power supply of the units must be equipped with an interrupter, such as an automatic circuit-breaker. This must be marked and installed in the vicinity of the units.



### **WARNING**

Certain parts of electrical appliances are inevitably under hazardous voltage during operation. Grievous physical injury or damage can occur if the safety warnings are not heeded.

Only suitably qualified personnel should service this appliance. Appropriate transportation, storage, installation, assembly, operation and maintenance are basic requirements for correct and safe operation of this appliance.

Units and appliances are tested with regard to their dielectric strength at 5.55 kV/3.7 kV; their output circuits, however, do not carry functional extra-low voltages with safe separation according to VDE 0100, Part 410. This must be taken into account when using these units and appliances.

## QUALIFIED PERSONNEL

Grievous physical injury or damage may result if this appliance/system is interfered with by **unqualified** persons or if the safety warnings in this manual are not heeded. Therefore, only suitably qualified personnel may service this appliance/system.

**Qualified personnel**, in the sense of the safety instructions in this manual or on the product itself, are such persons who,

- as project personnel are well acquainted with safety concepts in automation engineering;
- as operating personnel have been trained in the use of such equipment and are conversant with the sections of this manual dealing with operation;
- as startup and service personnel have attended training on the repair of automation equipment or are authorized to commission, earth and identify circuits and appliances/systems in accordance with the relevant safety standards.



## 2.7 Technical specifications

<p><b>Input</b></p> <p>Only for connection to DC voltage systems with maximum nominal voltage of input signal E</p> <p>standard nominal current <math>I_{EN}</math>  special nominal current <math>I_{EN}</math>  nominal control range  permissible control range  voltage drop at input at <math>I_{EN}</math></p> <p>standard nominal voltage <math>U_{EN}</math></p> <p>special nominal voltage <math>U_{EN}</math>  nominal control range  permissible control range</p> <p>input resistance <math>R_E</math>  <math>U_{EN} = 60 \text{ mV to } 1 \text{ V}</math>  <math>U_{EN} &gt; 1 \text{ V to } 100 \text{ V}</math>  <math>U_{EN} &gt; 100 \text{ V to } 1000 \text{ V}</math></p>	<p>500/1000 V see 2.8 description DC voltage <math>U_E</math> or DC current <math>I_E</math></p> <p>1 mA; 2.5 mA; 5 mA; 10 mA; 20 mA  a value in a range from 1 mA to 100 mA</p> <p><math>-I_{EN}</math> to 0 to <math>+I_{EN}</math>  <math>-1.2 I_{EN}</math> to 0 to <math>+1.2 I_{EN}</math></p> <p>500 mV <math>\pm</math> 5 %</p> <p>60 mV; 150 mV; 300 mV; 1 V; 10 V; 15 V; 25 V; 30 V;  60 V; 100 V; 150 V; 250 V; 300 V; 400 V; 500 V;  600 V; 800 V; 1000 V</p> <p>a value in a range from 60 mV to 1000 V</p> <p><math>-U_{EN}</math> to 0 to <math>+U_{EN}</math>  <math>-1.2 U_{EN}</math> to 0 to <math>+1.2 U_{EN}</math>  however, max. 1000 V</p> <p><math>R_E \geq 30 \text{ K}\Omega/\text{V}</math>  <math>R_E \geq 10 \text{ K}\Omega/\text{V}</math>  <math>R_E \geq 2 \text{ K}\Omega/\text{V}</math></p>
<p><b>Output</b></p> <p>output signal A</p> <p>standard nominal current <math>I_{AN}</math>  special nominal current <math>I_{AN}</math>  nominal control range  permissible control range  zero adjustment  no-load voltage <math>U_{AL}</math>  nominal load <math>R_{BIN}</math>  working load <math>R_B</math></p> <p>standard nominal voltage <math>U_{AN}</math>  nominal control range  permissible control range  zero adjustment  short-circuit current  nominal load <math>R_{BUN}</math>  load current <math>I_B</math>  residual ripple <math>I_{PP} / U_{PP}</math>  response time <math>t_{99}</math></p>	<p>bipolar, short-circuit protection and no-load protection, optionally load-independent direct current or load-independent direct voltage</p> <p>1 mA; 2.5 mA; 5 mA; 10 mA; 20 mA  in a range from <math>\pm 1</math> to <math>\pm 20</math> mA</p> <p><math>-I_{AN}</math> to 0 to <math>+I_{AN}</math> or 4 – 20 mA  <math>-1.2 I_{AN}</math> to 0 to <math>+1.2 I_{AN}</math></p> <p>in a range from <math>-I_{AN}</math> to 0 to <math>+I_{AN}</math></p> <p><math>\leq 30 \text{ V}</math></p> <p><math>7.5 \text{ V} / I_{AN}</math>  0 to <math>15 \text{ V} / I_{AN}</math></p> <p>1 V, 10 V</p> <p>0 to <math>U_{AN}</math>  <math>-1.2 U_{AN}</math> to 0 to <math>+1.2 U_{AN}</math></p> <p>in a range from 0 to <math>U_{AN}</math></p> <p><math>\leq 25 \text{ mA}</math></p> <p><math>U_{AN} / 1 \text{ mA}</math>  <math>\leq 2 \text{ mA}</math></p> <p><math>\leq 0,5 \% \text{ SS from } I_{AN} \text{ or } U_{AN}</math></p> <p><math>\leq 50 \text{ ms}</math> (residual error = 1 % of the steady-state value)</p>

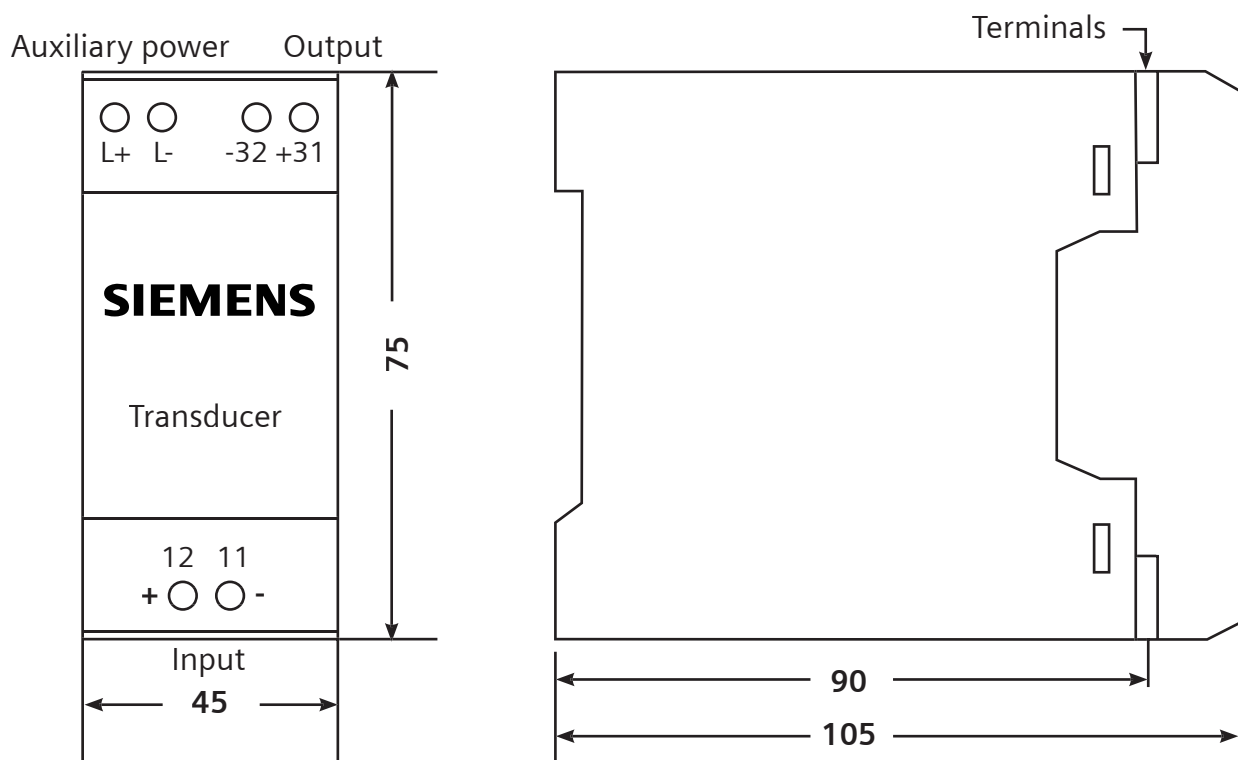
<p><b>Auxiliary power <math>U_H</math></b> nominal input voltage <math>U_{HN}</math></p> <ul style="list-style-type: none"> <li>- DC voltage</li> <li>- AC voltage</li> </ul> <p>input range</p> <ul style="list-style-type: none"> <li>- DC voltage</li> <li>- AC voltage</li> </ul> <p>power input</p> <ul style="list-style-type: none"> <li>- DC voltage</li> <li>- AC voltage</li> </ul>	<p>DC 24-60 V; 110-220 V AC 100; 115; 230 V; 45-65 Hz</p> <p><math>\pm 20 \%</math> <math>\pm 20 \%</math></p> <p>at <math>U_H = U_{HN}</math> ; typical value</p> <p>2 W 1.6 W; 2.5 VA</p>
<p><b>Tolerances and influence effects</b></p> <p>error at reference conditions</p> <p>reference conditions</p> <ul style="list-style-type: none"> <li>- input current <math>I_E</math></li> <li>- input voltage <math>U_E</math></li> <li>- auxiliary AC voltage <math>U_H</math></li> <li>- auxiliary DC voltage <math>U_H</math></li> <li>- load <math>R_B</math></li> <li>- ambient temperature <math>T_U</math></li> <li>- warm-up time</li> <li>- external fields</li> </ul> <p>influence effects of the</p> <ul style="list-style-type: none"> <li>- ambient temperature</li> <li>- load at current output for <math>R_B = 15 \text{ V} / I_{AN}</math></li> <li>- load at voltage output for <math>R_B = \infty</math> to <math>U_{AN}/2 \text{ mA}</math></li> <li>- auxiliary power <math>U_H = 0.8</math> to <math>1.2</math></li> <li>- warm-up</li> </ul> <p>An additional error may occur during interference according to <math>I_{EC} 801-3</math> and <math>I_{EC} 801-6</math> at certain frequencies.</p>	<p>the relative tolerances with signs + and – !</p> <p>0.2 % referred to <math>A_N</math></p> <p>0 to <math>I_{EN}</math> 0 to <math>U_{EN}</math> <math>U_{HN} \pm 1 \%</math>, harmonic distortion factor <math>\leq 5 \%</math> <math>U_{HN} \pm 1 \%</math>, ripple content <math>\pm 2 \%</math> <math>R_{BIN} \pm 1 \%</math>, <math>R_{BUN} \pm 1 \%</math> <math>23 \text{ }^\circ\text{C} \pm 1 \text{ }^\circ\text{C}</math> <math>\geq 15 \text{ min}</math> none</p> <p><math>\leq 0.2 \%</math> / 10 K <math>\leq 0.1 \%</math> <math>\leq 10 \text{ mV}</math> <math>\leq 0.1 \%</math> <math>\leq 0.3 \%</math></p>

<p><b>Other technical specifications</b></p> <p>surge voltage VDE 0435, Part 303 for type testing</p> <ul style="list-style-type: none"> <li>- input to output</li> <li>- input to auxiliary power</li> <li>- output to auxiliary power</li> <li>- on input and auxiliary power as normal-mode voltage</li> <li>- on output as normal-mode voltage</li> </ul> <p>permissible ambient temperature to I<sub>EC</sub> 68-2/1-3</p> <ul style="list-style-type: none"> <li>- working temperature range</li> <li>- storage temperature range</li> </ul> <p>Climatic application class EN 60721-3-3</p>	<p> <math>\ddot{U} = 5 \text{ kV}, 1.2/50 \text{ } \mu\text{sec } R_i = 500 \text{ } \Omega</math>  <math>\ddot{U} = 5 \text{ kV}, 1.2/50 \text{ } \mu\text{sec } R_i = 500 \text{ } \Omega</math>  <math>\ddot{U} = 5 \text{ kV}, 1.2/50 \text{ } \mu\text{sec } R_i = 500 \text{ } \Omega</math>  <math>\ddot{U} = 5 \text{ kV}, 1.2/50 \text{ } \mu\text{sec } R_i = 500 \text{ } \Omega</math>  <math>\ddot{U} = 5 \text{ kV}, 1.2/50 \text{ } \mu\text{sec } R_i = 500 \text{ } \Omega</math>  <math>\ddot{U} = 500 \text{ V}, 1.2/50 \text{ } \mu\text{sec } R_i = 500 \text{ } \Omega</math>  three pulses in each polarity direction </p> <p>-10 °C bis +60 °C -40 °C bis +85 °C</p> <p>temperature 3K8H humidity 3K5 (rare light condensation)</p>
<p><b>Safety</b> according to DIN EN 61010 Part 1</p> <p>overvoltage category</p> <ul style="list-style-type: none"> <li>- at U<sub>EN</sub> = 0 – 500 V</li> <li>- at U<sub>EN</sub> = 500 – 1000 V</li> </ul> <p>pollution degree</p> <p>fire resistance class</p> <p>safely separated</p> <p>dielectric strength (test voltage) for type testing</p> <ul style="list-style-type: none"> <li>- input and output</li> <li>- input to auxiliary power</li> <li>- output to auxiliary power</li> </ul>	<p>III II 2 VO</p> <p>U<sub>rms</sub> = 5.5 kV, 50 Hz, sinusoidal U<sub>rms</sub> = 5.5 kV, 50 Hz, sinusoidal U<sub>rms</sub> = 3.7 kV, 50 Hz, sinusoidal</p>
<p><b>Electromagnetic compatibility</b></p> <p>interference emission</p> <ul style="list-style-type: none"> <li>• radio interference fields</li> <li>• radio interference voltage</li> </ul> <p>interference immunity</p> <ul style="list-style-type: none"> <li>• immunity to electromagnetic fields 10 V/m</li> <li>• electrostatic discharge ESD 8 kV</li> <li>• fast transients, asymmetrical burst input and output 2 kV power supply 4 kV</li> </ul> <p>HF exposure 10 V<sub>rms</sub></p>	<p>to DIN EN 50081-1 to DIN EN 55022 class B to DIN EN 55011 class B</p> <p>to DIN EN 50082-2 to DIN EN 61000-4-3 (I<sub>EC</sub> 801-3) to DIN EN 61000-4-2 (I<sub>EC</sub> 801-2) to DIN EN 61000-4-4 (I<sub>EC</sub> 801-4)</p> <p>to I<sub>EC</sub> 801-6</p>

## 2.8 Description

The transducers in their housing are permanently-wired and tested function units. They include snap-on mounting for a 35 mm top-hat rail according to DIN EN 50022. Inputs and outputs can be safely connected with screw terminals. The appliances are free of silicon and halogen and are flame-retardant. The balancing potentiometers can be accessed after removing the modules from the housing.

Weight:	approx. 0.33 kg
Protection type:	DIN VDE 0470 Part 1/EN 60529
	housing: IP40
	terminals: IP20
Connections:	screw terminals
	input: 4 mm <sup>2</sup>
	output: 2.5 mm <sup>2</sup>



## Ordering data for DC voltage, DC current, isolation amplifier

Designation	Order-No.	Code
<b>Housing 7KG</b>	<b>6131 - 1</b> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	
DC Input voltage E <sub>N</sub>		
- 60 mV to 60 mV	↑ A	
- 150 mV to 150 mV	B	
- 300 mV to 300 mV	C	
- 1 V to 1 V	L	
- 10 V to 10 V	M	
- 15 V to 15 V	D	
- 25 V to 25 V	F	
- 30 V to 30 V	X	
- 150 V to 150 V	P	
- 250 V to 250 V	Q	
- 300 V to 300 V	U	
- 400 V to 400 V	R	
- 500 V to 500 V	S	
- 600 V to 600 V	T	
- 800 V to 800 V	V	
- 1000 V to 1000 V	W	
DC input current		
- 1 mA to 0 to 1 mA	E	
- 2.5 mA to 0 to 2.5 mA	G	
- 5 mA to 0 to 5 mA	H	
- 10 mA to 0 to 10 mA	J	
- 20 mA to 0 to 20 mA	K	
4 mA to 20 mA	N	
Other input signal, plain text specification	Z	J1Y
DC output signal		
- 1 mA to 1 mA	E	
- 2.5 mA to 2.5 mA	G	
- 5 mA to 5 mA	H	
- 10 mA to 10 mA	J	
- 20 mA to 20 mA	K	
- 1 V to 1 V	L	
- 10 V to 10 V	M	
4 mA to 20 mA	N	
Other output signal, plain text specification	Z	K1Y
Zero position		
Input            Output		
0 mA, V = 0 mA, V	1	
0 mA, V = 4 mA	2	
0 mA, V = 12 mA	3	
4 mA = 0 mA, V	4	
12 mA = 0 mA, V	5	
as stated in the plain text specification	9	L2Y
Auxiliary power		
DC 19.2 - 72 V	1	
DC 88 - 264 V	4	
AC 45 bis 65 Hz, 100 V	5	
AC 45 bis 65 Hz, 115 V	6	
AC 45 bis 65 Hz, 230 V	7	

## 2.10 Installation and operation



### **WARNING**

Certain parts of electrical appliances are inevitably under hazardous voltage during operation. Grievous physical injury or damage can occur if the operating instructions are not heeded.

The installation and connection of the appliance must only be carried out by suitably qualified personnel.

In particular, all safety warnings must be observed.

### Installation

- The installation point should be as free from vibrations as possible. The permissible ambient temperature (working or functional temperature) must be observed (see Technical specifications).
- Operation outside the functional temperature range can result in incorrect measurement and may lead to a failure of the transducer.
- Plastic housing, overvoltage category III according to DIN EN 61010 part 1.
- Screw terminals for max. 2.5 mm<sup>2</sup> or 4 mm<sup>2</sup>.
- The transducer can be snapped onto a 35 mm top-hat rail (according to DIN EN 50022).
- The units are certified only for operation in closed housings or cubicles.

### Connection

The regulations concerning the electrical installation of power systems must be complied with.

- If several receiving units, e.g. recorders, indicators, telecontrol systems, computers or closed-loop controllers are to be used, they should be connected in series with the current output of the transducer (pay attention to the polarity!).
- The auxiliary power connection must be protected externally.
- The entire load, including the wiring, must not exceed the maximum value given in the technical specifications.
- The terminal assignment is described in section 2.9.

## 2.11 Startup

Make sure that the operating data match the data given on the rating plate. Do not modify any transducer settings. The transducer is operational after a 15 minute warm-up period and will keep within the error tolerances.

- Measuring the output current and the load voltage:  
Before connecting an amperemeter to the output side of the transducer, the auxiliary power must be disconnected, since the voltage at terminals 31 and 32 can reach a maximum of 30 V DC during interruption of the output current  $I_A$ .
- Measuring the output current (output signal  $I_A$ ):  
Disconnect the wire from terminal 31(+) or 32(-) and connect the amperemeter in series.
- Measuring the load voltage (output signal  $I_A$ ), or the output signal  $U_A$ :  
Connect the voltmeter to terminals 31(+) and 32(-)

## 2.12 Maintenance

The transducer is maintenance-free. The output signal can be tested in a laboratory 6 months after startup and thereafter every two years (section on "Calibration and testing"). For this, the appliance needs to be opened.

## 2.13 Calibration and testing



### **WARNING**

When carrying out these tasks, the provisions and instructions of the accident prevention regulations VBG 4.0 must be observed. Point 8 is of particular importance: "Permissible deviations while working on active parts". Appropriate electrical tools are to be used.

To calibrate the device, the transducer needs to be opened and the subassembly units removed.

After disconnecting the external wiring, open the lid of the transducer and remove the subassembly units. The circuit comprises the following units:

- |                     |                 |
|---------------------|-----------------|
| – measuring module  | G34924-J1003-L1 |
| – connection module | G34932-F1801-L1 |
| – power supply unit | G34932-F1802-L1 |

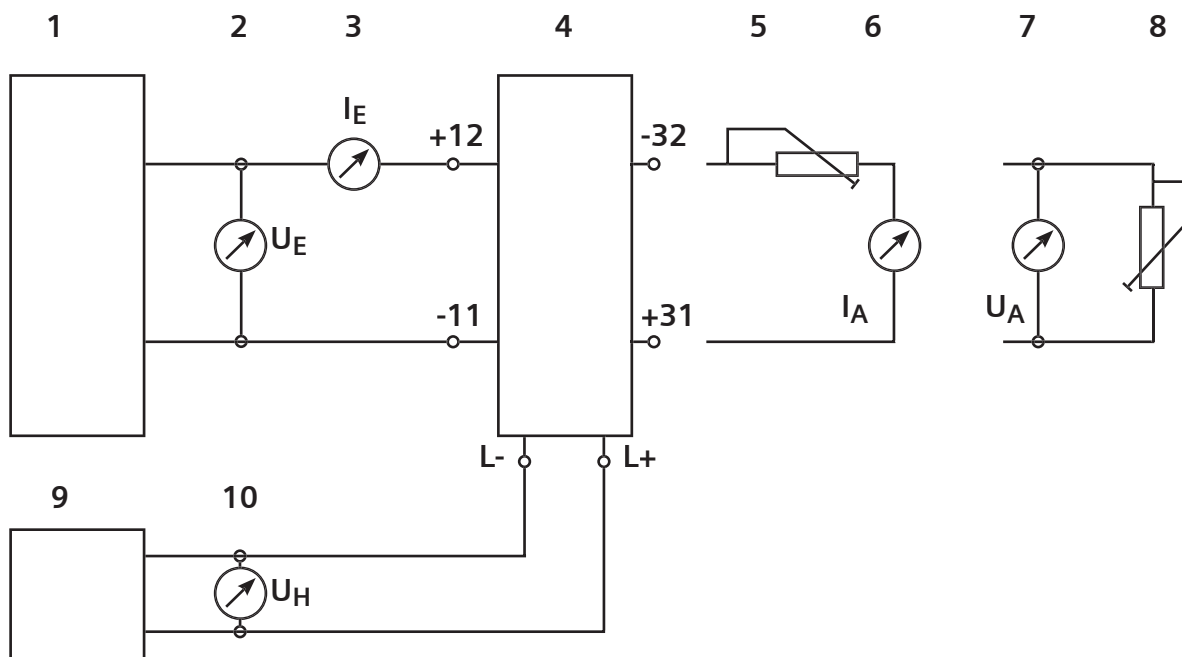
The trimming potentiometers are on the measuring module.

**Special care is required during work on the open modules, since hazardous voltages could be present on the back of the measuring module and power supply unit.**

**Therefore, the back of the modules should be appropriately covered.**

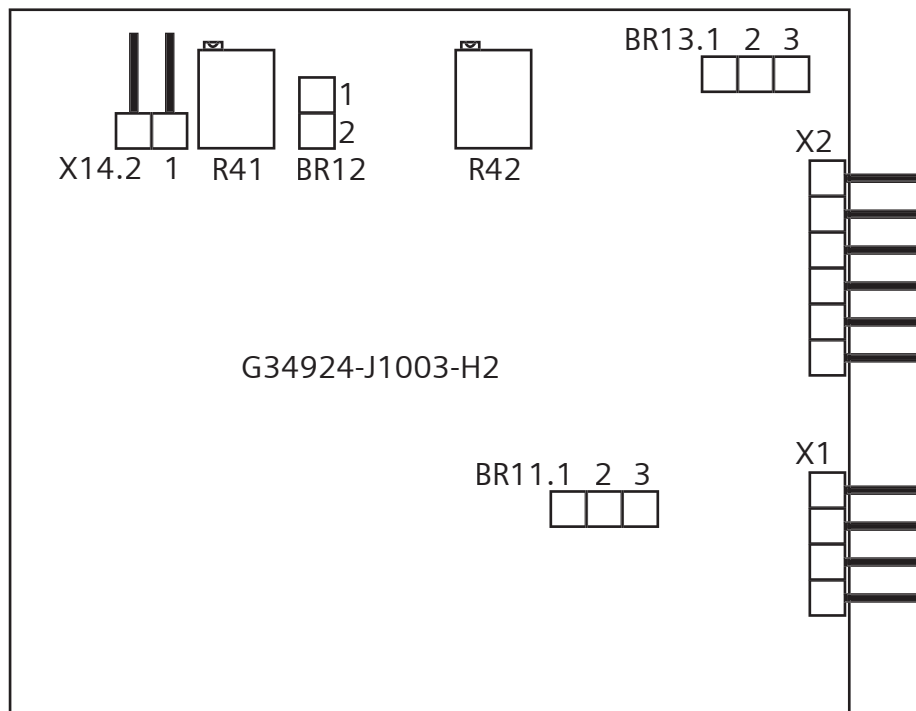


## Test circuit for voltage and current transducers.



1. DC voltage sensor            0 to 1000 V or  
DC current sensor            0 to 30 mA
2. voltmeter, class 0.01
3. amperemeter, class 0.01,  $R_i \leq 10 \Omega$
4. test specimen, voltage or current transducer
5. decade resistor 0 to 20 k $\Omega$
6. amperemeter, class 0.01,  $R_i \leq 10 \Omega$
7. voltmeter, class 0.01
8. decade resistor 0 to 20 k $\Omega$
9. AC or DC voltage sensor
10. voltmeter

## Arrangement of the balance potentiometers and bridges on the measuring module.



<b>current output</b>	<b>BR13.1 – BR13.2:</b>	<b>open</b>
	<b>BR13.2 – BR13.3:</b>	<b>closed</b>
<b>voltage output</b>	<b>BR13.1 – BR13.2:</b>	<b>closed</b>
	<b>BR13.2 – BR13.3:</b>	<b>open</b>

**Transducer with a linear characteristic**

input and output unipolar or

input and output symmetrically bipolar

BR11.1 – BR11.2 : open

BR11.2 – BR11.3 : open

BR12.1 – BR12.2 : open

X14.1 – X14.2 : closed

**Zero adjustment**

Apply  $E = 0 \pm 0.05 \% E_N$ , or short-circuit (terminals 11 and 12), set the output value to  $A = 0 \pm 0.1 \% A_N$  with trimming potentiometer **R41**.

**End value**

Apply  $E = E_N \pm 0.05 \% E_N$ , set the output to  $A = A_N \pm 0.1 \% A_N$  with trimming potentiometers **R42**.

Check the intermediate values.

With bipolar input and output, feed in positive and negative values and check symmetry.

**Transducer with a linear characteristic**input symmetrically bipolar  $-E_N$  to 0 to  $+E_N$ output unipolar 0 to  $+A_N$ 

BR11.1 – BR11.2 : open

BR11.2 – BR11.3 : closed

BR12.1 – BR12.2 : open

X14.1 – X14.2 : closed

**Zero adjustment**

Apply  $E = -E_N \pm 0.05 \% E_N$ , set the output value to  $A = 0 \pm 0.1 \% A_N$  with trimming potentiometer **R41**.

**End value**

Apply  $E = E_N \pm 0.05 \% E_N$ , set the output end value to  $A = A_N \pm 0.1 \% A_N$  with trimming potentiometer **R42**.

Check the intermediate values.

**Transducer with a linear characteristic**input unipolar 0 bis  $+E_N$ 

output unipolar +4 mA to +20 mA

BR11.1 – BR11.2 : open

BR11.2 – BR11.3 : open

BR12.1 – BR12.2 : closed

**Zero adjustment**

X14.1 – X14.2 : closed

Apply  $E = 0 \pm 0.05 \% E_N$ , or short-circuit input (terminals 11 and 12), set the output value to  $A = 0 \pm 0.1 \% A_N$  with trimming potentiometer **R41**.**16 mA**

X14.1 – X14.2 : closed

Apply  $E = E_N \pm 0.05 \% E_N$ , set the output value to  $A = 16 \text{ mA} \pm 0.1 \% A_N$  with trimming potentiometer **R42**.**20 mA**

X14.1 – X14.2 : open

Apply  $E = E_N \pm 0.05 \% E_N$ , set the output value to  $A = 20 \text{ mA} \pm 0.1 \% A_N$  with trimming potentiometer **R41**.

Check the intermediate values.

**Transducer with a linear characteristic**input symmetrically bipolar  $-E_N$  to 0 to  $+E_N$ 

output unipolar +4 mA to +12 mA to +20 mA

BR11.1 – BR11.2: open

BR11.2 – BR11.3: closed

BR12.1 – BR12.2: closed

**Zero adjustment**

X14.1 – X14.2 : closed

Apply  $E = -E_N \pm 0.05 \% E_N$ , set the output value to  $A = 0 \pm 0.1 \% A_N$  with trimming potentiometer **R41**.**16 mA**

X14.1 – X14.2 : closed

Apply  $E = +E_N \pm 0.05 \% E_N$ , set the output value to  $A = 16 \text{ mA} \pm 0,1 \% A_N$  with trimming potentiometer **R42**.**20 mA**

X14.1 – X14.2 : open

Apply  $E = +E_N \pm 0.05 \% E_N$ , set the output value to  $A = 20 \text{ mA} \pm 0.1 \% A_N$  with trimming potentiometer **R41**.

Check the intermediate values.

**Transducer with a linear characteristic**

input unipolar +4 mA to + 20 mA

output unipolar 0 to +A<sub>N</sub>

BR11.1 – BR 11.2 : closed

BR11.2 – BR11.3 : open

BR12.1 – BR 12.2 : open

X14.1 – X14.2 : closed

**Zero adjustment**Apply  $E = 4 \text{ mA} \pm 0.05 \% E_N$ , set the output value to  $A = 0 \pm 0.1 \% A_N$  with trimming potentiometer **R41** .**End value**Apply  $E = 20 \text{ mA} \pm 0.05 \% E_N$ , set the output end value to  $A = A_N \pm 0.1 \% A_N$  with trimming potentiometers **R42**.

Check the intermediate values.

**Transducer with a linear characteristic**

input unipolar +4 mA to +12 mA to +20 mA

output symmetrically bipolar -20 mA to 0 to +20 mA

BR11.1 – BR11.2 : closed

BR11.2 – BR11.3: open

BR12.1 – BR12.2 : open

**1. Zero adjustment**

X14.1 – X14.2: open

Apply  $E = +4 \text{ mA} \pm 0.05 \%$ , set the output value to  $A = 0 \text{ mA} \pm 0.1 \%$  with trimming potentiometer **R41**.**Set output value**

X14.1 – X14.2 : open

Apply  $E = +12 \text{ mA} \pm 0.05 \%$ , set the output value to  $A = +20 \text{ mA} \pm 0.1 \%$  with trimming potentiometer **R42**.**2. Zero adjustment**

X14.1 – X14.2 : closed

Apply  $E = +12 \text{ mA} \pm 0.05 \%$ , set the output value to  $A = 0 \text{ mA} \pm 0.1 \%$  with trimming potentiometer **R41**.**Check output value**

X14.1 – X14.2 : closed

Apply  $E = +20 \text{ mA} \pm 0.05 \%$ ,  
check output value  $A = +20 \text{ mA} \pm 0.1 \%$ .Apply  $E = +4 \text{ mA} \pm 0.05 \%$ ,  
check output value  $A = -20 \text{ mA} \pm 0.1 \%$ .

Check the intermediate values.

## Contact

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