# **Optical laser distance sensors**







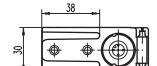


0.3 ... 10m

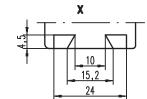


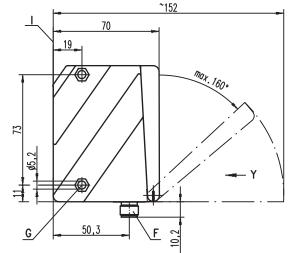


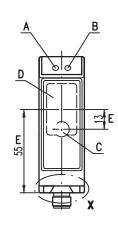
- Measurement range up to 10000mm at 90% diffuse reflection
- Reflection-independent distance information up to 6000mm
- Highly insensitive to extraneous light
- IO-Link/OLED display and key pad for configuration
- Measurement value is indicated in mm on OLED display
- Measurement range and mode adjustable



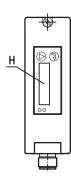
**Dimensioned drawing** 







- Green indicator diode
- В Indicator diode yellow
- С Transmitter
- D Receiver
- Ε Optical axis
- Device plug M12x1
- Countersinking for SK nut M5, 4.2mm deep G
- OLED display and membrane keyboard
- Reference edge for the measurement (cover glass)



## **Electrical connection**











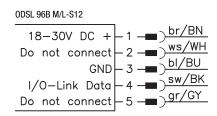




## **Accessories:**

## (available separately)

- Mounting systems
- Cable with M12 connector (K-D ...)
- IO-Link master set MD12-US2-IOL1 (50112085) and K-DS M12A-M12A-4P-2m-PVC cable (50110126)



## **Specifications**

Optical data

Measurement range 300 ... 10000 mm (90% diffuse reflection), 300 ... 6000mm (6 ... 90 % diffuse reflection)

Resolution 3mm laser

Light source Wavelength 658nm (visible red light) approx. 7x7mm² at 10m 248mW Light spot

Max. output power Pulse duration

Error limits (relative to measurement range end value 6000mm)

Absolute measurement accuracy 13  $\pm 0.5\%$ ± 5mm Repeatability 2) B/W detection thresh. (6 ... 90% rem.) ± 10mm Temperature drift ± 1.5 mm/K

**Timing** 

Measurement time 3) "Fast" operating mode: 1.4ms

"Standard" operating mode: "Precision" operating mode: 10<sub>ms</sub>

50ms (factory setting)

Delay before start-up ≤ 300 ms

**Electrical data** 

Operating voltage U<sub>R</sub> 18 ... 30V (incl. residual ripple)

Residual ripple  $\leq$  15% of  $\dot{U}_{B}$ Open-circuit current ≤ 150mA

Sensor operating mode

COM2 (38.4kBaud), Frame 2.2, Vers. 1.0, IO-Link

min. cycle time 2.2ms

not supported

**Indicators** 

SIO

Green LED continuous light ready no voltage

Yellow LED continuous light object within measurement range

no object within measurement range

Mechanical data Metal housing

Housing diecast zinc glass 380g M12 connector Optics cover Weight

Connection type

**Environmental data** 

-20°C ... +50°C / -30°C ... +70°C Ambient temp. (operation/storage)

1, 2, 3 Protective circuit 4) VDE safety class 5)
Protection class II, all-insulated

IP 67, IP 69K 6) 2 (acc. to EN 60825-1) Laser class Standards applied IEC 60947-5-2

1) For 300 ... 6000mm measurement range, luminosity coefficient 6% ... 90%, "Precision" operating mode, floating average calculation taking 30 measurement values into account, at 20°C after 20 min. warmup time, medium range

of U<sub>B</sub>, measurement object ≥ 50x50mm²
Same object, identical environmental conditions, "Precision" operating mode, floating average calculation taking 30 measurement values into account, after 20 min. warmup time, measurement object ≥ 50x50 mm²

Internal measurement time distance sensor

1=transient protection, 2=polarity reversal protection, 3=short circuit protection for all outputs

Rating voltage 250 VAC, with cover closed

IP 69K test in accordance with DIN 40050 part 9 simulated, high pressure cleaning conditions without the use of additives. Acids and bases are not part of the test

## **Tables**

# **Diagrams**

## Remarks

### Approved purpose:

This product may only be used by qualified personnel and must only be used for the approved purpose. This sensor is not a safety sensor and is not to be used for the protection of persons.

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Designation Part no. ODSL 96B M/L-S12 10-Link interface 50109294

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# Optical laser distance sensors

# **IO-Link process data**

# Output data device

	Data bit	
A15 A14 A1	3 A12 A11 A10 A9 A8 A7 A6 A5 A4 A3 A2 A	A1 A0
MSB	16 bit measurement value	LSB

16 bit measurement value: distance1 bit output resolution: 1 mmSignal too weak: 65535Signal error: 65534

## **IO-Link service data**

Sensors with IO-Link interface can be configured and diagnosed via the service data.

#### **Parameters**

#### Measure mode

A measurement mode for adapting to the application task can be activated with this parameter.

There is a selection of three measurement modes (standard, precision, speed). By selecting the mode, the following results are achieved:

Standard: standard setting

Precision: factory setting, twice as accurate as the standard setting,

approx. 5 times slower

• Speed: three times less accuracy than the standard setting,

approx. 8 times faster

The following table provides an overview of the effects of the individual parameters on the measurement function.

	Accuracy	Measurement time	Measurement value update	Ambient light
Standard	+	10ms	+	++
Precision	++	50 ms		++
Speed	-	1.4 ms	++	++

#### Measurement filter

A measurement filter for adapting to the application task can be activated with this parameter.

There is a selection of three options (off, averaging, center value). By selecting the filter, the following results are achieved:

Off: no filtering of the measurement values.

• Averasins: a moving average from the last 2 ... 99 measurement values (setting of the number with measurem. count)

is calculated and output. If the measurement value changes abruptly, the output value moves linearly over n measurements from the old to the new measurement value. The time until the measurement value is updated is therefore not affected by the number of measurements; the response time for distance changes

slows down.

• Center value: filtering out of extreme values - the average is calculated from 10 ... 50 individual measurements. The

number of individual measurements used for this purpose is selected via measurem. count (10, 20, 30, 40 or 50). The setting under filter depth specifies whether only the most extreme (coarse), the middle

(medium) or the lowest deviations (fine) should be filtered out.

The following table provides an overview of the effects of the individual parameters on the measurement function.

	Updating measurement time	Response time for small change in distance	Response time for large change in distance	Filtering of individual faulty measurements	Filtering of cumulative faulty measurements
Off	+	+	+		
Averaging	+	-	-	0	-
Center value		-	-	++	+

### Number of measurement values (averaging)

This parameter defines the number of individual measurements which are used for filtering.

## Number of measurement values (center value)

This parameter defines the number of individual measurements which are used for filtering.

### Filter depth (center value)

This parameter defines the filter gauge (medium, coarse, fine).

#### Display

This parameter determines the display setting on the sensor (on, off, auto).

#### **Button lock**

This parameter determines whether the key pad on the sensor is locked or activated.

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# **Optical laser distance sensors**

## System commands:

#### Laser transmitter activation

This system command switches on the laser transmitter.

#### Laser transmitter deactivation

This system command switches off the laser transmitter.

If the sensor is deactivated, the last measurement value detected is frozen. The state of the laser can be seen from the sensor status.

### Setting to factory setting

This system command restores the factory settings of the sensor.

## **Diagnostics (observation)**

## Signal too weak [process value 65535] or signal failure [process value 65534]

Reception signal is not sufficient: either no object is in the measurement range or the signal from the object is too weak for detection. A permanently displayed signal failure indicates that the sensor has a defect.

#### Signal warning

Low reception signal: the object is not detected reliably, e.g. because the signal from the object is very weak.

#### Laser activation

Status information on whether the laser transmitter is activated or deactivated.

### Measurement range sensor

Status information on whether an object is located in the measurement range of the sensor.

	Notice!  If parameters are changed on the device via the display and keyboard, the master is not signaled.  In the event the master sends an explicit request, however, the changed value is available.
$\overset{\circ}{\mathbb{I}}$	Notice!  Detailed information about the IO-Link service data and the IODD can be found at <a href="https://www.leuze.com">www.leuze.com</a> .

## Working safely



Attention Laser Radiation!

The optical distance sensors ODSL 96B operate with a red light laser of class 2 acc. to EN 60825-1. If you look into the beam path over a longer time period, the retina of your eye may be damaged!

Never look directly into the beam path! Do not point the laser beam of the ODSL 96B at persons!

When mounting and aligning the ODSL 96B take care to avoid reflections of the laser beam off reflective surfaces!

The use of operating and adjusting devices other than those specified in the technical description, carrying out of differing procedures, or improper use of the optical laser distance sensor may lead to dangerous exposure to radiation!

The use of optical instruments or devices in combination with the device increases the danger of eye damage! Adhere to the applicable legal and local regulations regarding protection from laser beams acc. to EN 60825-1 in its latest version.

The ODSL 96B uses a laser diode with low power in the visible red light range with an emitted wavelength of about 658nm.

The glass lens cover is the only opening through which the laser radiation can escape from the device. The housing of the ODSL 96B is sealed and has no parts that need to be adjusted or maintained by the user. The device must not be tampered with and must not be changed in any way! Unauthorized opening of the device voids the warranty!

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Notice!

It is important to attach the stick-on labels delivered with the device (notice signs)! If the signs could be covered due to the installation location of the ODSL 96B, attach them close to the ODSL 96B so that it is not possible to look into the laser beam when reading the notices!

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