en 04-2013/02 50110389-01



- Protective throughbeam photoelectric sensor with visible red light, up to category 2 in accordance with ISO 13849-1
- Small and compact construction with robust plastic housing, protection class IP 67/IP 69K for industrial application
- Fast alignment through brightVision®
- LED display featuring excellent visibility for alignment control
- Push-pull switching outputs



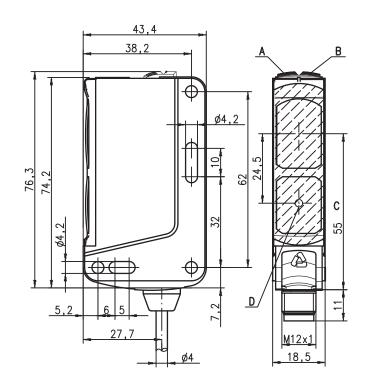
Accessories:

(available separately)

- Mounting systems (BT 46.1, BT 46.1.5, BT 46.2)
- M12 connectors (KD ...)
- Ready-made cables (K-D ...)
- Test monitoring units MSI-TR1 (Part No. 549988)
- Sensorscope SAT 5 (alignment control, Part No. 50109545)

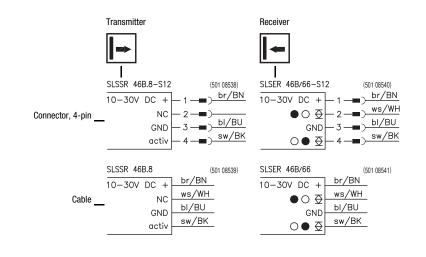
Protective throughbeam photoelectric sensor

Dimensioned drawing



- A Green indicator diode
- B Yellow indicator diode
- C Optical axis
- D Alignment control indicator diode (only at receiver)

Electrical connection



Leuze electronic

Operating range [m] Typ. operating range limit [m]

Tables

0.5

SLSR 46B

40 44

Specifications		
Safety-relevant data Type in accordance with IEC/EN 61496 Performance Level (PL) in accordance with ISO 13849-1 ¹⁾	type 2 PL d	
Category in accordance with ISO 13849 ¹⁾ Mean time to dangerous failure (MTTFd) Service life (TM)	cat. 2 407 years 20 years	
Optical data Typ. operating range limit ²⁾ Operating range ³⁾ Light source ⁴⁾ Wavelength	0.5 44m 0.5 40m LED (modulated light) 624nm (visible red light)	
Timing Switching frequency Response time Delay before start-up	100Hz 5ms ≤ 100ms	
Electrical data Operating voltage U _B ⁵⁾ Residual ripple Open-circuit current Switching output/function ⁶⁾	10 30VDC (incl. residual ripple) ≤ 15% of U _B ≤ 15mA per transmitter/receiver, ≤ 2 push-pull switching outputs pin 2: PNP dark switching, NPN lig pin 4: PNP light switching, NPN da	ght switching
Signal voltage high/low Output current	≥ (U _B -2V)/≤2V max. 100mA	
Indicators Transmitter Green LED Yellow LED	ready transmitter active	
Receiver Green LED Yellow LED Yellow LED, flashing Yellow LED, front	ready light path free light path free, no performance res alignment indicator ⁷⁾	serve
Mechanical data		
Housing Optics cover Weight (plug/cable) Connection type	plastic (PC-ABS) plastic (PMMA) 100g/200g per pair M12 connector (4-pin) or cable, length 2m (cross section 4)	(0.21 mm²)
Environmental data		
Ambient temp. (operation/storage) Protective circuit ⁸⁾	-30°C +55°C/-30°C +60°C 2, 3	
VDE safety class ⁹⁾ Protection class	II, all-insulated IP 67, IP 69K	
LED class Standards applied	1 (acc. to EN 60825-1) IEC 60947-5-2	
Activation input active		
Transmitter active/not active Activation/disable delay Input resistance	≥ 8V/≤ 2V ≤ 1ms/≤ 2ms 10KΩ ± 10%	
 In combination with a suitable test monitoring u Typ. operating range limit: max. attainable rang Operating range: recommended range with peri Average life expectancy 100,000h at an ambien For UL applications: for use in class 2 circuits o The push-pull switching outputs must not be cor LED display featuring excellent visibility for align 2=polarity reversal protection, 3=short-circuit p Rating voltage 50V 	e without performance reserve formance reserve t temperature of 25°C nly onnected in parallel onnent control	
Order guide ¹⁾		
	Designation	Part No.
With M12 connector		
Transmitter and receiver	SLSR 46B/66.8-S12	50400500
Transmitter Receiver	SLSSR 46B.8-S12 SLSER 46B/66-S12	50108538 50108540

SLSR 46B/66.8

50108539

50108541

SLSSR 46B.8

SLSER 46B/66

1) Version 2010 A-Z SLSR 46B/66.8 ... - 04

Transmitter

Receiver

Cable, cable length 2m Transmitter and receiver

Protective throughbeam photoelectric sensor

Safety notices

Before using the safety sensor, a risk evaluation must be performed according to valid standards. For mounting, operation and tests, this document as well as all applicable national and international standards and regulations must be observed, printed out and handed to the affected personnel.

Before working with the safety sensor, completely read and observe the documents applicable to your task.

In particular, the following national and international legal regulations apply for the commissioning, technical inspections and work with safety sensors:

- Machinery directive 2006/42/EC
- Use of Work Equipment Directive 89/655/EEC supplemented by Directive 95/63 EC
- Accident-prevention regulations and safety rules
- Other relevant standards
- Standards, e.g. ISO 13855

Symbols

Attention!

Warning sign - This symbol indicates possible dangers. Please pay especially close attention to these instructions!



This symbol identifies the transmitter.



This symbol identifies the receiver.

Safety sensor area of application

The protective throughbeam photoelectric sensor is an active optoelectronic protective device only in connection with a safetyrelevant control system, in which the cyclical testing of transmitter and receiver is carried out in accordance with EN 61496-1, up to category 2 and PL d in accordance with EN ISO 13849-1.



Attention!

- The safety sensor protects persons at access points or at points of operation of machines and plants.
- The safety sensor only detects persons upon entry to the danger area; it does not detect persons who are located within the danger area. For this reason, a start-up/restart interlock is mandatory.
- No protective function without adequate safety distance.
- The power supply unit used to operate the photoelectric sensor has to be able to compensate for changes and interruptions of the supply voltage acc. to EN 61496-1.
- Also observe the safety notices in the documentation of the connected test device!
- Additional measures must be taken to ensure that the AOPD does not experience a dangerous failure due to glare from other light sources.

Proper use

The safety sensor must only be used after it has been selected in accordance with the respectively valid instructions and relevant standards, rules and regulations regarding occupational safety and safety at work, and after it has been installed on the machine, connected, commissioned, and checked by a competent person.

Foreseeable misuse

Any use other than that defined under the "Proper use" or which goes beyond that use is considered improper use. The user must ensure that no optical influence on the AOPD occurs through other forms of light beams, e.g. through

- wireless control devices on cranes,
- radiation from welding sparks,
- stroboscopic lights.

Competent personnel

Prerequisites for competent personnel:

- He has a suitable technical education.
- He knows the instructions for the safety sensor and the machine.
- He has been instructed by the responsible person on the mounting and operation of the machine and of the safety sensor.

Responsibility for safety

Manufacturer and operator must ensure that the machine and implemented safety sensor function properly and that all affected persons are adequately informed and trained.

The manufacturer of the machine is responsible for:

- Safe implementation of the safety sensor.
- Imparting all relevant information to the operator.

- Adhering to all regulations and directives for the safe commissioning of the machine.

The **operator** of the machine is responsible for:

- Instructing the operating personnel.
- Maintaining the safe operation of the machine.
- Adhering to all regulations and directives for occupational safety and safety at work.
- Regular testing by competent personnel.

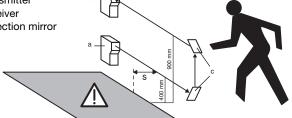
Safety distances



Attention!

The protective throughbeam photoelectric sensor must be installed with the correctly calculated safety distance as well as suitable beam distances from a potentially dangerous motion: if an interruption of the light beam occurs, the danger area may only be reached once the machine has already come to a dead stop.

- Transmitter а
- Receiver b
- С Deflection mirror



Beam dista	ances in accordance with ISO 13855	
Number of beams	Heights above reference plane, e.g. floor [mm]	Additional distance C [mm]
1	750	1200
2	400, 900	850
3	300, 700, 1100	850
4	300, 600, 900, 1200	850

The safety distance S between photoelectric sensor and danger area is calculated using the following formula (ISO 13855):

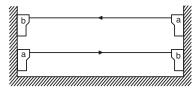
 $S = (K \cdot T) + C$

- S: Safety distance [mm] between photoelectric sensor and danger area.
- K: Approach speed (constant = 1600 mm/s).
- T: Time delay [s] between interruption of the light beam and stand-still of the machine.
- C: Safety constant (additional distance) = 850mm or 1200mm, see table above.

Multi-axle installation

With multi-axle installation the light beams have to run parallel to the reference plane (e.g. floor) and must be aligned mutually parallel.

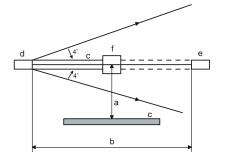
For this the beam direction must be set oppositely in each case. Otherwise the light beams could cause mutual interference and disturb proper functioning.



- Transmitter а
- b Receiver

Distance to reflecting surfaces

When mounting, a sufficiently large distance from the optical axis to reflecting surfaces must be selected.



- Distance to the reflecting surface а
- b Protected field width
- С Reflecting surface
- Transmitter d
- е Receiver
- f Object

Protective throughbeam photoelectric sensor

Commissioning

Alignment of the sensors

- Mount photoelectric sensors with corresponding fixing brackets from Leuze electronic.
- Apply operating voltage to transmitter and receiver and activate transmitter via activation input (see "Electrical connection").
- Yellow and green LEDs on transmitter illuminate.
- Position receiver until the yellow LED illuminates.

Receiver LED blinks yellow: Light path free, but no performance reserve; clean and readjust photoelectric sensor, or check operating conditions.

Safety notices for test function

- 1. To perform testing correctly the activation input of the SLSR 46B transmitter must be connected to a test monitoring unit.
- 2. The test duration during access protection must not exceed 150ms.
- **3.** Subsequent to sensor activation the output switching elements of the test monitoring unit must remain in the 'off' state for at least 80ms so that the downstream equipment can be switched off safely when the photoelectric sensor is used for access protection.
- 4. In order to comply with points 2 and 3, the use of Leuze electronic test monitoring units (MSI-TR1) is recommended.

Check

The checks should ensure that the Optoelectronic Protective Devices have been used acc. to the national/international regulations, in particular in accordance with the machine and work-equipment directive.

Check before initial commissioning

- Observe the nationally and internationally valid regulations.
- Is the required safety distance (protective field of the safety sensor to the next point of operation) maintained?
- Is the safety sensor effective during the entire dangerous movement and in all adjustable operating modes of the machine?
- It must not be possible to climb over, climb under or circumvent the light path.
- Ensure that the sensor only detects persons upon entry to the danger area and does not detect whether persons are located within the danger area.
- Is a start-up/restart interlock present?
- Before they begin work, have a competent person train the operating personnel in their respective tasks.

Regular testing by competent personnel

The reliable interaction of safety sensor and machine must be periodically tested in order to detect changes to the machine or impermissible tampering with the safety sensor.

- Have all tests performed by competent personnel.
- Observe the nationally and internationally applicable regulations and the time periods specified therein.

Daily check of the effectiveness of the safety sensor

It is extremely important to examine the effectiveness of the protective field daily so that it is ensured that e.g even with adjustments to e.g. parameters, the protective function is active at all points.

Interrupt the light beam between the transmitter and receiver (test rod Ø 22 mm)

- in front of the transmitter.
- in the middle between the transmitter and receiver.
- in front of and behind the deflection mirror.

It must not be possible to initiate the dangerous state during beam interruption.

Disposal

For disposal observe the applicable national regulations regarding electronic components.

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Der Herst	teller	The Manufactu	rer	Le constructeur
		Leuze electronic GmbH In der Braike 1, PO B 73277 Owen, Gerr	ox 1111	
erklärt, dass die aufgeführten Prode schlägigen Anford genannten EG-Ri Normen entspreche	ukte den ein- derungen der chtlinien und	declares that the following listed products fulfil the relevant provi- sions of the mentioned EC Direc- tives and standards.		déclare que les produits identifié suivants sont conformes au directives CE et normes mer tionnées.
Produktbesch	reibung:	Description of pro	duct:	Description de produit:
Einweg-Sicherheits-Lichtschranke, Berührungslos wirkende Schutzeinrichtung, Sicherheitsbauteil nach 2006/42/EG Anhang IV SLSR 46B Seriennummer siehe Typschild		Protective throughbeam photoelectric sensor, Active opto-electronic protective device, safety component in acc. with 2006/42/EC annex IV SLSR 46B Part No. see name plates		Barrière unidirectionnelle, Èquipement de protection électro sensible, Èlément de sécurité selon 2006/42/CE annexe IV SLSR 46B Art. n° voir plaques signalétiques
Angewandte EG-	Richtlinie(n):	Applied EC Directi	ve(s):	Directive(s) CE appliquées:
2006/42/EG 2004/108/EG 2006/95/EG		2006/42/EC 2004/108/EC 2006/95/EC		2006/42/CE 2004/108/CE 2006/95/CE
Angewandte	Normen:	Applied standar	ds:	Normes appliquées:
E	N 61496-1:2004;	IEC 61496-2:2006; EN IS	0 13849-1:20	09; EN 50178:1997
Benannte Baumusterprüfbe		Notified Body Certificate of Type Ex		Organisme notifié / Attestation d'examen CE de type
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