



Model Number

ML7-54-G-4280

Retroreflective sensor
with fixed cable

Features

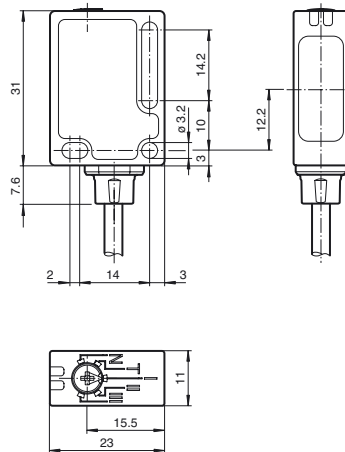
- Miniature design
- Detects transparent materials
- TEACH-IN switch for setting the contrast detection levels
- Automatic adjustment in case of soiling in contrast detection mode
- Clearly visible function indicators
- Short circuit and low voltage indicator
- Certified by ECOLAB

Product information

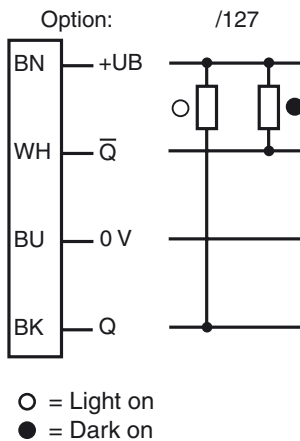
Small, robust, effective, and reliable - these are the properties of the ML7 sensor series. Due to their small size, number of versions, and two different lens positions, they are particularly suited for installation in tight spaces. The robust design and high quality of Pepperl+Fuchs mean they can also be used under harsh environmental conditions. The efficient technology, switching frequencies up to 1000 Hz, high resistance to ambient light, and 4-in-1 output make the series suitable for non-contact object detection.

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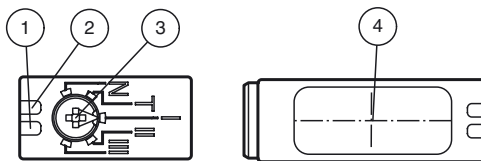
Dimensions



Electrical connection



Indicators/operating means



1	Operating display	green
2	Signal display	yellow
3	Teach-In	
4	Optical center	

Technical data**General specifications**

Effective detection range	0 ... 1 m in TEACH mode 0 ... 1 m at switch position "N"
Reflector distance	0 ... 1 m in TEACH mode 0 ... 1 m at switch position "N"
Threshold detection range	1.2 m
Reference target	Reflector H51x72
Light source	LED
Light type	modulated visible red light , 660 nm
Angle deviation	max. $\pm 1^\circ$
Diameter of the light spot	approx. 40 mm at detection range 1 m
Angle of divergence	1.7 °
Ambient light limit	40000 Lux

Functional safety related parameters

MTTF _d	980 a
Mission Time (T _M)	20 a
Diagnostic Coverage (DC)	0 %

Indicators/operating means

Operating display	LED green, statically lit Power on , Undervoltage indicator: Green LED, pulsing (approx. 0.8 Hz) , short-circuit : LED green flashing (approx. 4 Hz)
Function display	LED yellow: switching state ; Stability control ; Teach-In
Controls	5-step switch for setting the contrast detection levels.
Contrast detection levels	15 ... 20 % ; 30 ... 35 % ; 35 ... 45 % ; adjustable due to TEACH-IN switch

Electrical specifications

Operating voltage	U _B	10 ... 30 V DC
Ripple		max. 10 %
No-load supply current	I ₀	< 20 mA at 24 V DC

Output

Switching type	light on	
Signal output	2 NPN complementary, short-circuit protected, reverse polarity protected , open collectors	
Switching voltage	max. 30 V DC	
Switching current	max. 100 mA	
Switching frequency	f	1 kHz
Response time		500 μ s

Ambient conditions

Ambient temperature	-20 ... 60 °C (-4 ... 140 °F)
Storage temperature	-40 ... 75 °C (-40 ... 167 °F)

Mechanical specifications

Protection degree	IP67 / IP69K
Connection	2 m fixed cable
Material	
Housing	PC (glass-fiber-reinforced Makrolon)
Optical face	PMMA
Mass	50 g

Compliance with standards and directives

Standard conformity	
Product standard	EN 60947-5-2:2007 IEC 60947-5-2:2007
Standards	EN 50178, UL 508

Approvals and certificates

Protection class	II, rated voltage ≤ 50 V AC with pollution degree 1-2 according to IEC 60664-1 functional insulation acc. to DIN EN 50178
UL approval	cULus
CCC approval	Products with a maximum operating voltage of ≤ 36 V do not bear a CCC marking because they do not require approval.

Accessories**Montagekit OMH-ML7-01**

Mounting set consisting of bracket OMH-ML-01 sheet ONH-ML7-03, and fastening material

Montagekit OMH-ML7-02

Mounting set consisting of bracket OMH-ML-02 sheet ONH-ML7-03, and fastening material

OMH-ML7-01

Mounting bracket

OMH-ML7-02

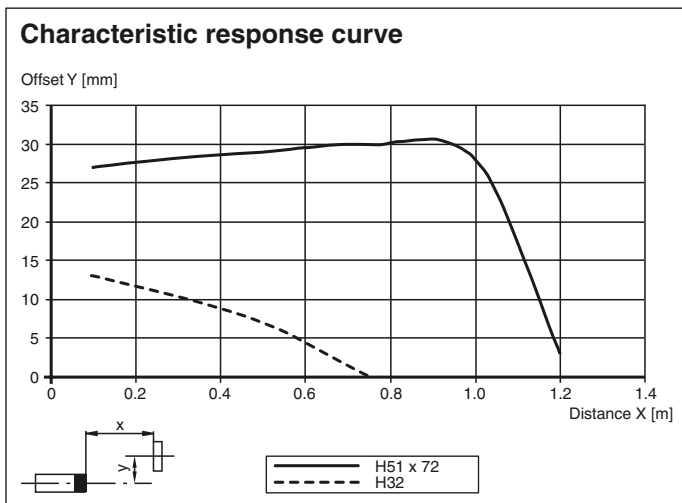
Mounting bracket

OMH-ML7-03

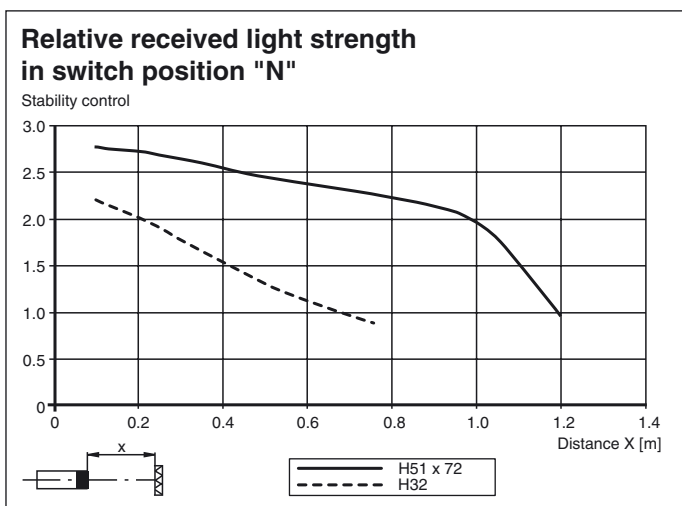
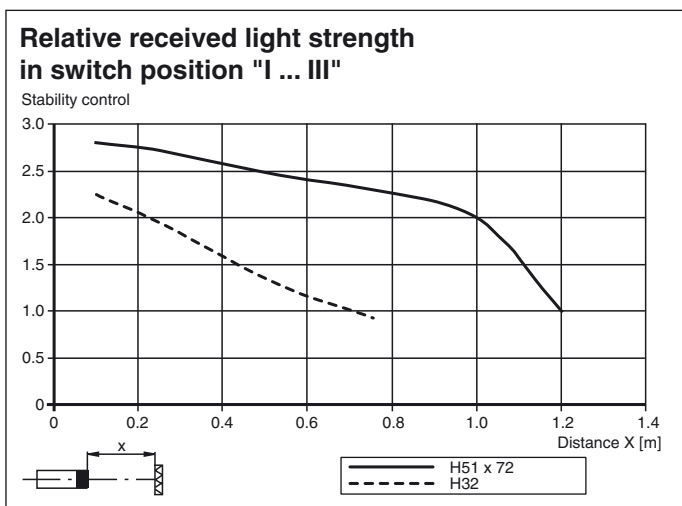
Fixing plate

Suitable reflectors and cable sockets can be found in the Internet

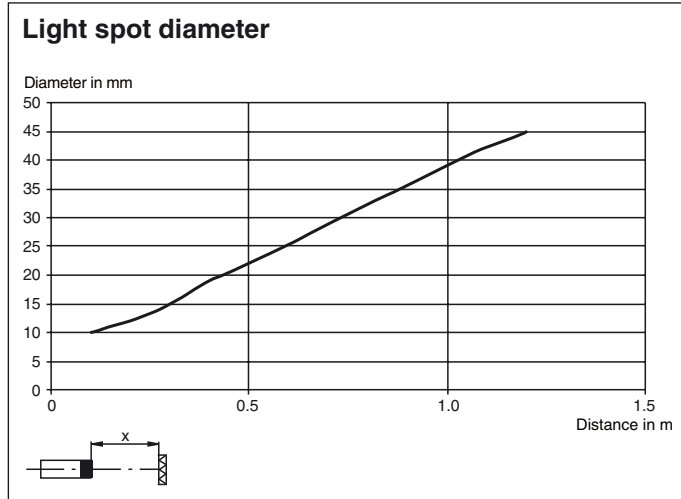
Curves/Diagrams



Curves/Diagrams



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Additional information

Adjustment instructions for Teach-In operation:

Step	Switch position	LED green	LED yellow	Time/frequency	Explanations/comments
1	N	on	flashes	4/s	In switch position "N" directed towards reflector. Reflector detected without function reserve .
	N	on	on	-	In switch position "N" directed towards reflector. Reflector detected with function reserve (recommended).
2	T	off/on	on	200 ms	The selection of a new switch position is indicated by the green LED going out for a short time. This also applies to the selection of the other switch positions.
	T	flashes	flashes	2.5 s	<i>Slow</i> alternating flashing: Teach-In process has been performed correctly . Max. duration of the Teach-In process: 2 s
	T	flashes	flashes	8/s	<i>Quick</i> alternating flashing: Teach-In process has not been performed correctly . (e.g. receiver signal not sufficient, sensor not directed correctly towards reflector). Status is terminated by turning switch to position N.
3/1	I	on	on	-	Contrast detection 15 ... 20 % is activated.
3/2	II	on	on	-	Contrast detection 30 ... 35 % is activated.
3/3	III	on	on	-	Contrast detection 35 ... 45 % is activated.